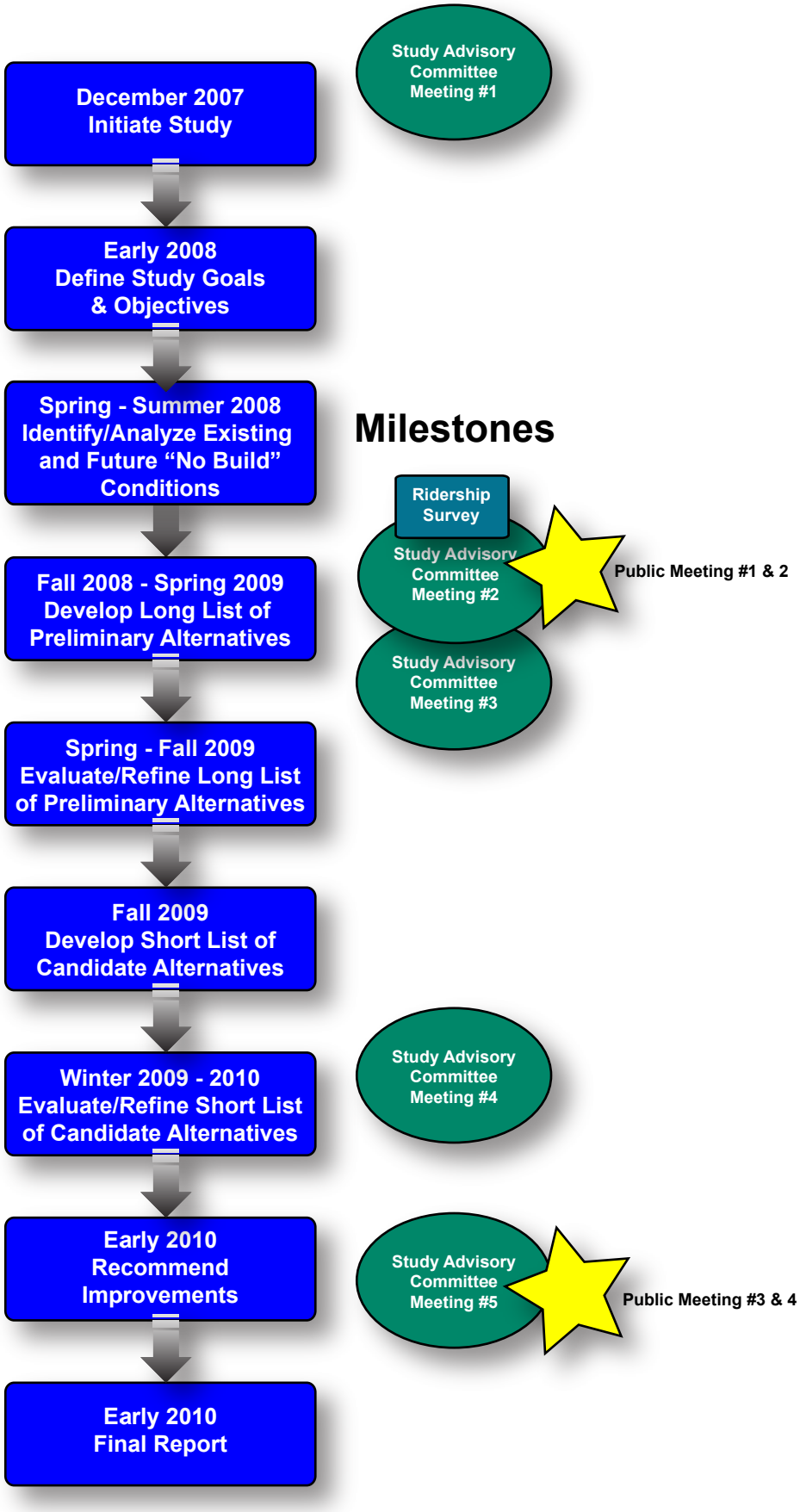Study Work Flow